UNIT FOR CONTROL AND PROTECTION OF IRRIGATION MOTOR PUMPSET TYPE CEM-370



Complete with display for displaying the following functions:

- pump protection exclusion
- battery and oil lights
- protections intervention
- hour-meter
- timer
- fuel level indicator
- tachometer
- battery voltmeter

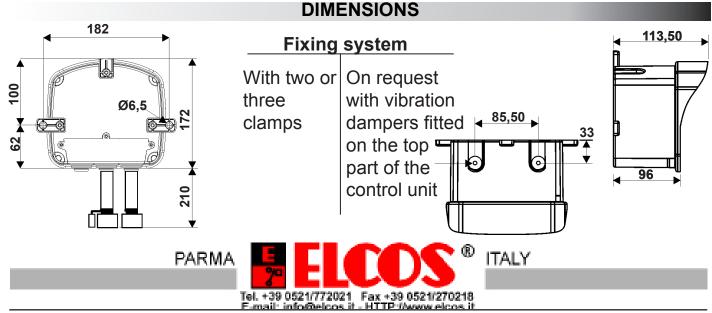
PROTECT THE MOTOR PUMP SETS BY STOPPING THEM IN THE EVENT OF

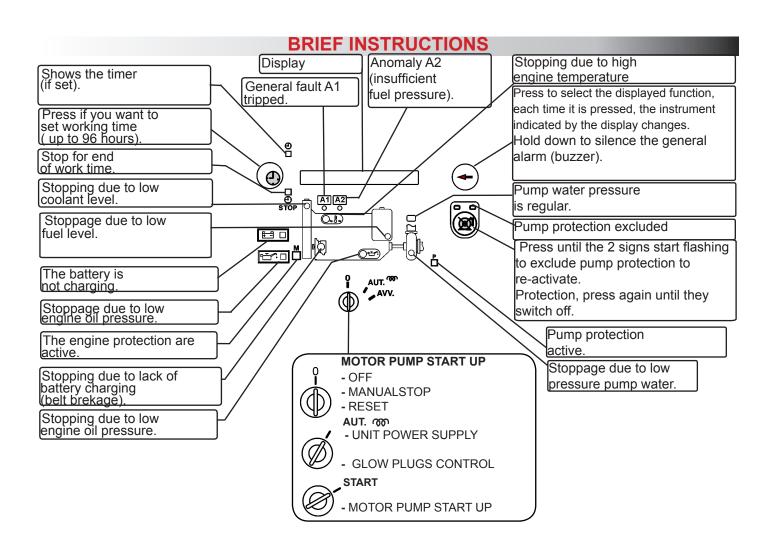
- low oil pressure
- over-temperature
- belt breakage
- minimum fuel level
- available A1

INSTRUCTION AND USER MANUAL

- A2 (low diesel fuel pressure)
- low coolant level
- insufficient pump water pressure

Assembly also on the machine and in the open air.

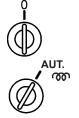




TECHNICAL DATA	
Battery voltage supply	12 Vdc 24 Vdc
Voltage supply	8 ÷ 32V
Circuit loading with key at zero	0 mA
Maximum Consumption	265 mA a 12V 150 mA a 24V
Tachometer	Max 4000 RPM precision ± 10 RPM
Timer	1 ÷ 96h
Instruments precision:battery voltmeter, fuel level gauge	2%
Hour-meter	5 digits
Max load of the outputs: • starting motor (black) • stopping (yellow) • preheating (white/brown) • headlight (brown) • general alarm (red/green)	40A 3A 3A 3A 3A
Degree of protection: Box front Rear Connector Installation conditions	IP54 IP23 IP20 for external use
Temperature range	-20 ÷ +60°C
Weight	950 g

OPERATION

START KEY



- OFF
- MANUAL STOP
- RESTORE PROTECTIONS, CANCEL PROTECTION EXCLUSION AND TIMER, DEACTIVATE INSTRUMENTS.
- CONTROL UNIT SUPPLY
- GLOW PLUGS CONTROL



- MOTOR PUMP START UP

OIL AND BATTERY INDICATOR LIGHTS

Lit up with key on "AUT", they switch off with the engine running and regular oil pressure and battery charge system.

ENGINE PROTECTIONS

The engine protections are enabled when the ENGINE PROTECTIONS ACTIVE light 🗒 comes on, (20 seconds after the end of starting impulse and however 1 minute after positioning the key on "AUT").

Interventions of the protection probes (fitted on the engine), indicated by the relevant lights, stop the engine, they are memorised and can be split into two groups:

Immediate for:

Delayed by 5 seconds for:

- OIL PRESSURE SWITCH



- A1 ANOMALY PRESENT
- A2 (LOW FUEL PRESSURE) - BATTERY CHARGING ALTERNATOR

(BELT BREAKAGE)



- OVERTEMPERATURE **SWITCH**



- FUEL LEVEL SWITCH
 - flashing signal: 20% fuel reserve (T) (WITHOUT ENGINE STOP)
 - Signal always on: stop for minimum fuel level (W)



- PROBE FOR COOLANT LEVEL

PUMP PROTECTION

The protections of the pump is enabled when the PUMP PROTECTIONS ACTIVE light pressure has remained stable for 2 consecutive minutes, indicated by the visual signal REGULAR PUMP and in any case 10 minutes from starting of the engine). PRESSUR

Intervention of the protection (5 seconds by the lowering of WATER PRESSURE detected by the WATER PUMP PRESSURE SWITCH to be mounted on the pump) stops the engine, is stored and is indicated by the optical signalling INSUFFICIENT PRESSURE WATER pump. (SEE WATER PUMP PRESS ADJUSTMENT, page 5).

RESTORE: by turning the starter key onto "ZERO" (the engine pump will stop).

PUMP PROTECTION EXCLUSION (ENABLED ONLY WITH ENGINE RUNNING)

The push-button

excludes pump protection:

- exclusion is obtained by keeping it pressed for at least 3 consecutive seconds; the function is indicated by the two intermittent lights

- this exclusion is cancelled by pressing the push-button again or by turning the start key onto "ZERO".

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OPERATION

STOPPING THE ENGINE PUMP

The control unit shut down the engine in three conditions:

- turning the starter key onto "ZERO".
- protection intervention.
- timer intervention at the end of the work period.

The unit adapts to two different stop system:

- by working the ELECTROMAGNET for 20 seconds which pulls the STOP lever.
- by cutting off power to the SOLENOIDVALVEshutting off the flow of fuel.

EMERGENCY STOP

The emergency stop can be actived in all working conditions, by mounting one or more click-down push-button. On the display it's reported STOP .

GENERAL ALARM

This can be obtained by fitting on the outside an optical and/or acoustic signaller to be connected to its connector.

It is activated on protection intervention.

RESET: is obtained by turning the starter key back onto "ZERO".

INSTRUMENT

The control unit comprises four instruments which can be selected in sequence by pressing the button

(<⇒) HOUR-METER

-Total hours of operation (with the engine running the signal : pulsates to indicate the correct functioning of the HOUR-METER.

PRESSURE GAUGE TACHOMETER FUEL LEVEL INDICATOR Pressure water pumpSpeed of motor pumpFuel level percentage

VOLTMETER

- Battery voltage

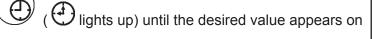
ON REQUEST

OPERATION TIMER

Always enabled, allows if necessary the motor pump to be operated for a settable time (maximum 96 hours), at the

end of which it is stopped and on the display the end of work time indicator stor comes on

The work time is set by pressing the push-button the



DISPLAY

On releasing the push-button, the timer automatically starts working, continously displaying the remaining work time.

CANCELLING THE SET TIME

To zeroing the set time, to keep the push-button

pressed until it reaches zero.

GLOW PLUGS PREHEATING FACTORY-EXCLUDED

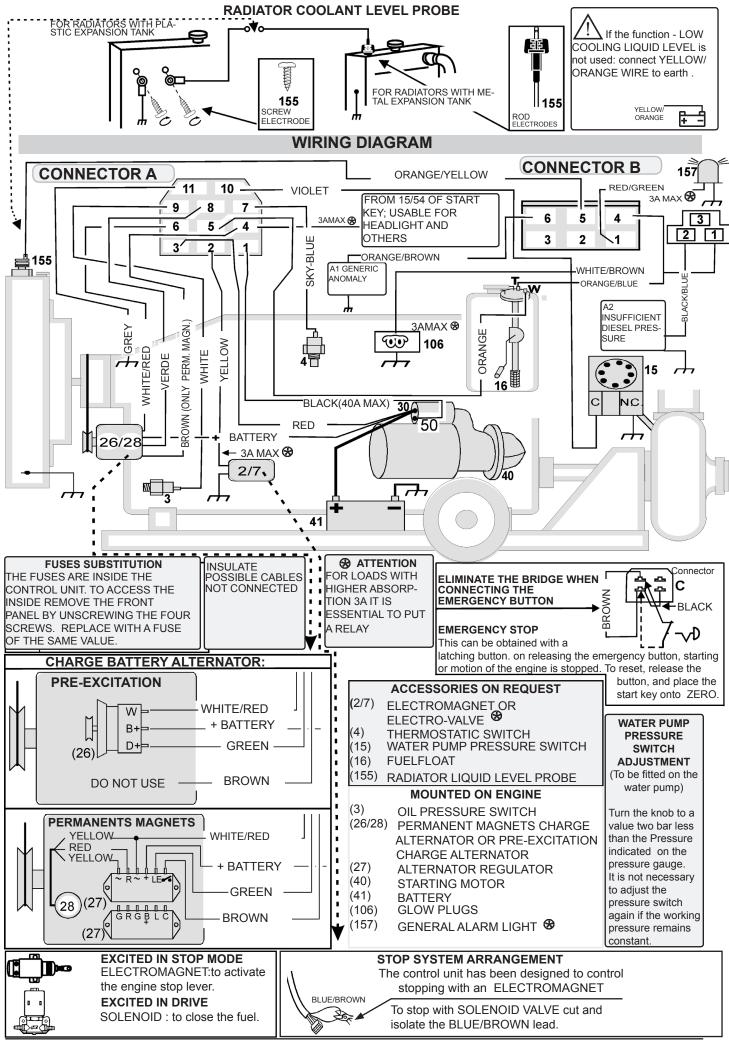
Is activated with key in AUT on the display shows the phrase

GLOW PLUGS PREHEATING

The duration of the preheating action can be set.

ENGINE STARTING

Is indicated on the display when the action has ceased



USER PROGRAMMING AND TACHOMETER SETTING

ACCESS TO PROGRAMMING MODE.

Turn the key to DO NOT SET IN RUNNING Press (5") at the same time to DISPLAY EXIT FROM PROGRAMMING MODE.

Re-position the key to zero

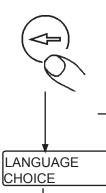


USER PROGRAMMING





USER PROGRAMMING



PRESS TO DISPLAY THE REQUIRED PROGRAMMING

LANGUAGE CHOICE. The language set up in the factory is ITALIAN; the languages that can be selected are: ENGLISH - FRENCH - GERMAN - SPANISH and PORTUGUESE.

> LANGUAGE CHOICE ITALIAN



ENGLISH Press and wait for

PROGRAMMED to be written.



TACHOMETER SETTING

Start with the ignition key and bring the engine to idle at constant known speed for example via a portable tachometer. Dispalyed on the dispalay Example

700 RPM

1500 RPM



Press until you get the right indication on the display

Press and wait for PROGRAMMED to be written.

NOTICES

Only for starting and surveillance of the diesel motor pump and stops it if there are anomalies in the parts controlled by probes.

It has been designed to be installed also on the machine.



Warning: adhere closely to the following advice

- Always follow the Wiring Diagram on page 5 when making connections.
- All technical interventions must be performed with the engine stationary and terminal 50 of the starter motor disconnected.
- Check that the line loading and the consumption of the connected equipment are compatible with the described technical characteristics described on page 2.
- Install in such a way that there is always adequate heat disposal.
- Always install under other equipment which produces or spreads heat.
- Never disconnect the battery terminals with the engine running.
- Never use a battery charger for the emergency start-up; the control unit could be damaged.
- In order to safeguard people and equipment, before connecting an external battery charger, disconnect the electrical system terminals from the battery poles.

THIS CONTROL UNIT IS NOT SUITABLE FOR OPERATING IN THE FOLLOWING CONDITIONS:

- Where the environmental temperature is outside the limits indicated in the Technical Data.
- Where the air pressure and temperature variations are so rapid as to produce exceptional condensation.
- Where there are high levels of pollution caused by dust, smoke, vapour, salts and corrosive or radioactive particles.
- Where there are high levels or heat from radiation caused by the sun, ovens or the like.
- Where attacks from mould or small animals are possible.
- Where there is the risk of fire or explosions.
- Where the control unit can receive strong vibrations or knocks.

ELECTROMAGNETIC COMPATIBILITY

This control unit functions correctly only if inserted in plants which conform with the CE marking standards; it meets the exemption requirements of the standard EN61326-1 but it cannot be excluded that malfunctions could occur in extreme cases due to particular situations.

The installer has the task of checking that the disturbance levels are within the requirements of the standards.

CONDUCTION AND MAINTENANCE

The following maintenance operations should be performed every week:

- check that the indicators function:
- check the batteries;
- check that the conductors are tight, check the condition of the terminals.

UNLESS WE MAKE A WRITTEN DECLARATION STATING THE CONTRARY, THIS CONTROL UNIT IS NOT SUITABLE FOR USE AS A CRITICAL COMPONENT IN EQUIPMENT OR PLANTS RESPONSIBLE FOR KEEPING PERSONS OR OTHER LIVING BEINGS ALIVE.

YOUR ELECTRICAL TECHNICIAN CAN ASK US ANYTHING ABOUT THIS CONTROL UNIT BY TELEPHONING ONE OF OUR TECHNICIANS

ORDERING DATA

Type CEM-370 cod. 00210722

ACCESSORIES KIT

Pre-wired female

connector cod. 70804416 kit rods CEP-CEM cod. 40804362

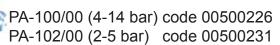
ACCESSORIES ON REQUEST

PUMP WATER PRESSURE **SWITCH AND GAUGE**



PMA-100/00 (4-14 bar) cod. 00500227 PMA-102/00 (2-5 bar) cod. 00500235

PUMP WATER PRESSURE **SWITCH**



RADIATOR COOLANT LEVEL PROBE **ROD ELECTRODE**

(complete with: rivet fitting, bolt, nut, washer, seal and female connector)



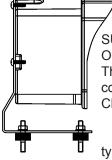
type AST-015/00 code 40241012

SCREW ELECTRODE

(complete with terminals)



type E-25 code 40190115



SUPPORT FOR INSTALLATION ON BASE

The support facilitates replacement of control units of type CEM-330 and CEM-350

type CRU-004 cod. 40493382